

|  |  | oc. Delron . Deutsch . Huck . K-Fast . Kaynor . Microdot . RAM . Rosan . Screwcorp ! Iridair . Voi-Shan |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | PART NUMBER | $J$ | $\begin{aligned} & \mathrm{K}^{\circ} \\ & +1^{\circ} \\ & { }_{-2} . \end{aligned}$ | M | $\mathrm{N}^{\circ}$ | $\begin{gathered} \mathrm{R} \\ \mathrm{RAD} \\ \mathrm{REF} \\ \hline \end{gathered}$ |
|  |  | RLRR1816SU5 | 14 | $102{ }^{\circ}$ | 5 | $100^{\circ}$ | . 135 |
|  |  | RLRR2118SU6 | 16 | $90^{\circ}$ | 6 | $90^{\circ}$ | . 159 |
|  |  | RLRR2421SU6 | 13 | $102{ }^{\circ}$ | 6 | $90^{\circ}$ | . 180 |
|  |  | RLRR2824SU7 | 17 | $86^{\circ}$ | 7 | $90^{\circ}$ | . 214 |
|  |  | RLRR3128SU8 | 20 | $102{ }^{\circ}$ | 8 | $90^{\circ}$ | . 238 |
|  |  | RLRR3328SU8 | 20 | $102{ }^{\circ}$ | 9 | $90^{\circ}$ | . 252 |
|  |  | RLRR3331SU9 | 23 | 102 | 9 | $90^{\circ}$ | . 252 |
|  |  | RLRR3833SU9 | 24 | $102{ }^{\circ}$ | 10 | $90^{\circ}$ | . 293 |
|  |  | RLRR4738SU9 | 26 | $102{ }^{\circ}$ | 11 | $100^{\circ}$ | . 362 |
|  |  | RLRR5647SU10 | 26 | $111{ }^{\circ}$ | 12 | $100^{\circ}$ | . 431 |
|  |  | RLRR6456SU8 | 30 | $111^{\circ}$ | 10 | $111{ }^{\circ}$ | . 492 |
|  |  | RLRR6456SU11 | 30 | $111^{\circ}$ | 10 | $111^{\circ}$ | . 492 |
|  |  | RLRR7264SU11 | 30 | $111^{\circ}$ | 11 | 102 ${ }^{\circ}$ | . 551 |
|  |  | RLRR8272SU7 | 38 | 102 ${ }^{\circ}$ | 10 | $111^{\circ}$ | . 636 |
|  |  | RLRR8272SU8 | 38 | 102* | 10 | $111^{\circ}$ | . 636 |
|  |  | RLRR8272SU11 | 38 | $102^{\circ}$ | 10 | $111^{\circ}$ | . 636 |
|  |  | RLRR9082SU12 | 36 | $111^{\circ}$ | 10 | 102 ${ }^{\circ}$ | . 692 |
|  |  | RLRR10090SU12 | 48 | $90^{\circ}$ | 8 | $111^{\circ}$ | . 770 |
|  |  | RLRR124100SU12 | 42 | $111^{\circ}$ | 11 | $111^{\circ}$ | . 957 |

NOTES:

1. MATERIAL: STEEL, CORROSION RESISTANT; A286 PER AMS 5731, AMS 5732, AMS 5734 OR AMS 5737.
2. HEAT TREAT: HARDNESS SHALL BE 269 HB MINIMUM.
3. FINISH: PASSIVATION PER AMS 2700.
4. ALL MACHINED SURFACES SHALL BE SMOOTH TO 125 MICROINCH Ra MAX, SERRATIONS 250 MICROINCH Ra MAX PER ANSI/ASME B46.1.
5. FILLETS R . 015 MAX.
6. BREAK ALL SHARP EDGES .003-. 015 EXCEPT SERRATIONS.


PART NUMBER EXAMPLE:



